

# 24 KT Detachable Key Ring Kit

## Item #1567

### Key Features

- Spring loaded detachable end mechanism
- 2 Key Rings
- 7mm Brass Tube

### Required Accessories

- 7mm Pen Mandrel
- 7mm Barrel Trimmer (Optional)

### Preparing and turning the wood

- Cut a blank of wood to the length of the brass tube plus 1/8" for squaring off. The width should be slightly larger than the designed profile.
- Drill a 7mm hole in the blank, centered, through the blank.
- Glue the brass tube inside, centered inside the blank, using epoxy or CA glue.
- Trim the excess wood down to the brass tube. Make sure the ends are square to the brass tube.
- Install on the mandrel and turn to the design of your choice.
- Finish the wood blank with Shellawax or Friction Polish, or any finish of your choice.

### Assembly:

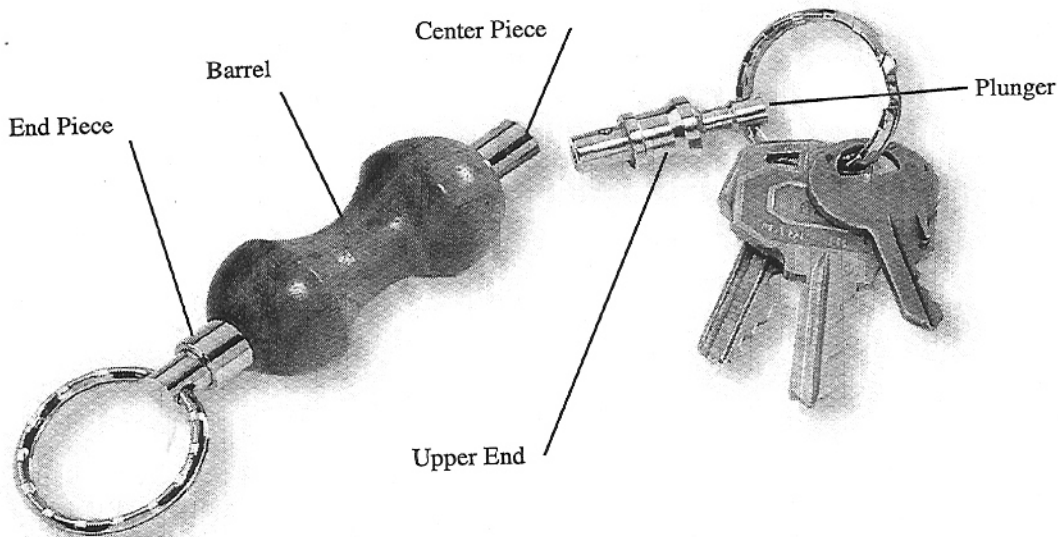
- Use a pen press or a clamp to push the parts together.
- Detach the center piece from the upper end by pressing on the plunger while pulling apart.
- Press the center piece into the barrel.
- Press the end piece into the opposite end.
- Press on the plunger and engage the upper end back into the center piece.
- Insert key rings into the holes



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